

Mounting instruction

AIRCOM® 15

4.3-10 Connector male, solderless / Art. Nr.: 7412



Required tools :

- 1 x open-ended spanner 19 mm
- 1 x open-ended spanner 20 mm
- 1 x Cutter knife
- 1 x scissors
- 1 x metall saw
- 1 x small file

2



Move the nut, clamping ring and rubber washer over the cable tail.
Hint: With a bit of Vaseline the rubber washer can be moved easily over the cable sheath.

4



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

6



Carefully push the inner pin onto the inner conductor.

1



Cut off cable tail right-angled with a small metall saw. The inner conductor has to be kept absolutely round.

3



Remove 9 mm of the outer sheath with a knife.

5



Remove the copper foil and the dielectric with a knife. The inner conductor must stay absolutely round. Remove burr from sharp edges.

7



The prepared cable tail has to be inserted into the housing until stop. Tighten the clamping nut finger tight with the two open-ended spanners. A small split should remain visible between clamping nut and connector housing.